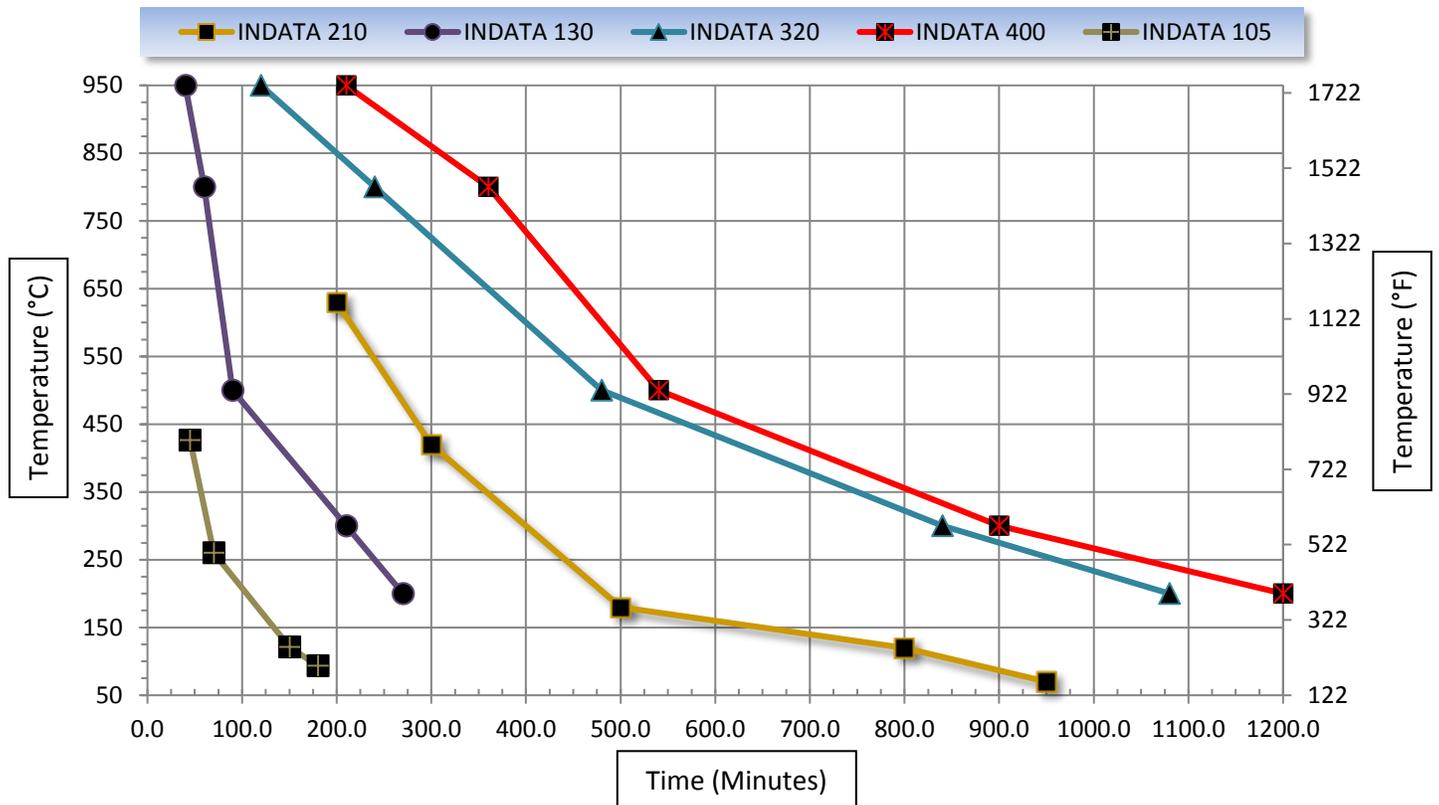


Armor Chart Heat Treating



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INDATA 105 (ECD P/N: E31-0918-80)

Temperature:	200°C [392°F]	250°C [482°F]	500°C [932°F]	800°C [1472°F]
Duration time:	3.0 hours	2.5 hours	70 min.	45 min.

INDATA 130 (ECD P/N: E31-0905-80)

Temperature:	200°C [392°F]	300°C [572°F]	500°C [932°F]	800°C [1472°F]	950°C [1742°F]
Duration time:	4.5 hours	3.5 hours	90 min.	60 min.	40 min.

INDATA 210 (ECD P/N: E31-0906-80)

Temperature:	200°C [392°F]	300°C [572°F]	500°C [932°F]	800°C [1472°F]	950°C [1742°F]
Duration time:	9 hours	7 hours	3 hours	2 hours	70 min.

INDATA 320 (ECD P/N: E31-0911-80)

Temperature:	200°C [392°F]	300°C [572°F]	500°C [932°F]	800°C [1472°F]	950°C [1742°F]
Duration time:	18 hours	14 hours	8 hours	4 hours	2 hours

INDATA 400 (ECD P/N: E31-0910-80)

Temperature:	200°C [392°F]	300°C [572°F]	550°C [1022°F]	800°C [1472°F]	950°C [1742°F]
Duration time:	20 hours	15 hours	9 hours	6 hours	3.5 hours



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