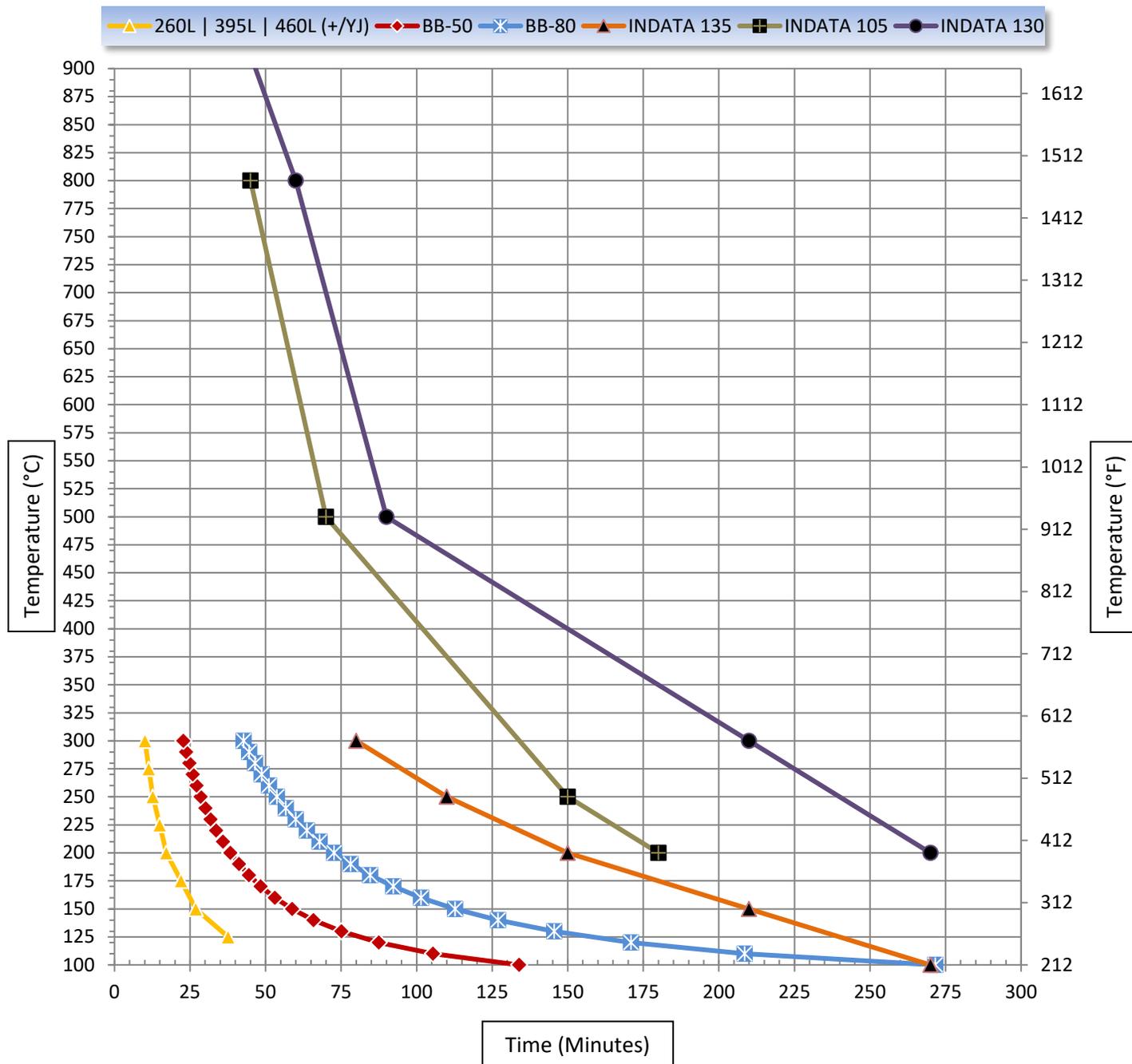


Armor Chart

Curing



ECD WORLD HEADQUARTERS
 (North America - US, Canada)
 4287-B SE International Way
 Milwaukie, Oregon 97222 U.S.A.
 Tel: +1 800 323 4548
 E-Mail: sales@ecd.com
 Web: www.ecd.com

APAC
 (Asia-Pacific, China, India)
 Singapore Office
 Mobile: +65 9692 6822
 E-Mail: ecd.asia@ecd.com

EMEA
 UK Office
 Mobile: +44 (0) 7903 252560
 E-Mail: ecd.europe@ecd.com

LATAM
 (Mexico, Central, South America)
 Houston, TX U.S.A. Office
 Phone: +1 503 659 6100 x 250
 Mobile: +1 832 533 0046
 E-Mail: ecd.latam@ecd.com

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Armor Chart Curing

260L & Yellow Jacket (ECD P/N: E63-3806-80)						
Temperature:	125°C [257°F]	150°C [302°F]	200°C [392°F]	250°C [482°F]	300°C [572°F]	
Duration time (+/Jacket):	37.6 min.	26.9 min.	17.2 min.	12.7 min.	10.1 min.	
BB-50 (ECD P/N: E65-2253-80)						
Temperature:	100°C [212°F]	150°C [302°F]	200°C [392°F]	250°C [482°F]	300°C [572°F]	
Duration time:	134 min.	59 min.	38 min.	29 min.	23 min.	
BB-80 (ECD P/N: E65-0915-80)						
Temperature:	100°C [212°F]	150°C [302°F]	200°C [392°F]	250°C [482°F]	300°C [572°F]	
Duration time:	271 min.	113 min.	73 min.	54 min.	43 min.	
INDATA 135 (ECD P/N: E31-0907-80)						
Temperature:	100°C [212°F]	150°C [302°F]	200°C [392°F]	250°C [482°F]	300°C [572°F]	
Duration time:	4.5 hours	3.5 hours	2.5 hours	110 min.	80 min.	
INDATA 105 (ECD P/N: E31-0918-80)						
Temperature:	200°C [392°F]	250°C [482°F]	500°C [932°F]	800°C [1472°F]		
Duration time:	3.0 hours	2.5 hours	70 min.	45 min.		
INDATA 130 (ECD P/N: E31-0905-80)						
Temperature:	200°C [392°F]	300°C [572°F]	500°C [932°F]	800°C [1472°F]	950°C [1742°F]	
Duration time:	4.5 hours	3.5 hours	90 min.	60 min.	40 min.	



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Web: www.ecd.com

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Mobile: +65 9692 6822
E-Mail: ecd.asia@ecd.com

EMEA
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Houston, TX U.S.A. Office
Phone: +1 503 659 6100 x 250
Mobile: +1 832 533 0046
E-Mail: ecd.latam@ecd.com

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